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檢測實驗室接受委託試驗報告表 TESTING REPORT

委託者: Vee-Lok Co., Ltd

Applicant

取樣者: Vee-Lok Co., Ltd

Sampler

工程名稱: Witness of Vee-Lok Instrument 檢測編號: 10107044-2

Source of Sample Valves Hydrostatic Test Application No.

來樣日期: 2012/07/27

簽發日期: 2012/08/09

Sample Received date

Date Issued

來文文號: N/A

Incoming Dispatch No.

試驗結果

Result:

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**1. Testing Item : Vee-Lok Instrument Valves Hydrostatic Test**

**2. Test Products :**

Table-1

No.	Descriptions	Material	Part No. of Samples Tested
1	Needle Valve, 1/4"NPT-Male x Female	316 S.S.	BNVS4MF
2	Needle Valve, 1/2"NPT-Male x Female	316 S.S.	HBNVS8MF
3	Needle Valve, 1/2"NPT-Male x Female	316 S.S.	HBNVS8MF10
4	Block & Bleed Valve, Inlet: 1/2"NPT-Male, Outlet: 1/2"NPT-Female, Vent: 1/4"NPT	316 S.S.	2VM01S8MF
5	Ball Valve, 1/2"NPT-Female x Female	316 S.S.	HPBV01S8FF
6	Check Valve, 1/2"NPT-Female x Female	316 S.S.	CV01S8FF

**3. Test Date and Place : 2012/07/27 ; 3F. No.3, Lane 551, Sec.1, Wanshou Rd., Gueishan Township, Taoyuan County 333, Taiwan**

**4. Test Condition :**

Table-2

No.	Part No. of Samples Tested	Working Pressure (psi)	Test Pressure (psi)
1	BNVS4MF	6,000	9,000
2	HBNVS8MF	6,000	9,000
3	HBNVS8MF10	10,000	15,000
4	2VM01S8MF	6,000	9,000
5	HPBV01S8FF	6,000	9,000
6	CV01S8FF	6,000	9,000

Note : ①Test Pressure is 1.5 Times Working Pressure.

②After Hydrostatic test with water, only No.5(Part No. HPBV01S8FF) is tested with Nitrogen at 80 psi.

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技檢組組長  
Laboratory Chief

報告簽署人  
Report Authorized Person

檢驗員: Marc Chang  
Inspector



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**5. Pressure Gauge : Comparison by the Standard Pressure Gauge before testing.**

Table-3

Pressure Value (psi)	Standard Pressure Gauge (psi)	Pressure Gauge #1 (psi)
5,000	5,000	4,500
10,000	10,000	9,500
15,000	15,000	14,000

Note : ① Between 5,000 to 10,000 psi, the Pressure Gauge's(#1) Value was read 500 psi less than *Standard Pressure Gauge* : At 15,000 psi, it was read 1,000 psi less than *Standard Pressure Gauge*.

② All Hydrostatic tests' value shown by "Gauge #1".

③ The Nitrogen's Pressure Gauge without Comparison by *Standard Pressure Gauge*.

**6. Test Method :**

**6.1 Test Fluid : Water and Nitrogen**

**6.2 Test Pressure : Follow the Table-2 (Test Pressure)**

**6.3 Holding Time : 5 min**

**7. Test Result**

Vee-Lok Instrument Valves Hydrostatic Test with Water

No.	Part No. of Samples Tested	Test Pressure (psi)	Result
1	BNVS4MF	9,000	No Leakage
2	HBNVS8MF	9,000	No Leakage
3	HBNVS8MF10	15,000	No Leakage
4	2VM01S8MF	9,000	No Leakage
5	HPBV01S8FF	9,000	No Leakage
6	CV01S8FF	9,000	No Leakage

Ball Valves Pressure Test with Nitrogen

No.	Part No. of Samples Tested	Test Pressure (psi)	Result
5	HPBV01S8FF	80	No Leakage

Note : No.5 passes high pressure test at 9,000 psi and low pressure emission test at 80 psi.

**8. Test Figure**

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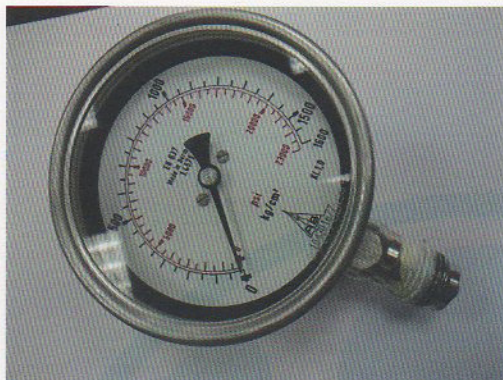


Fig-01 "Standard Pressure Gauge"



Fig-02 Calibration Tag (Standard Gauge)

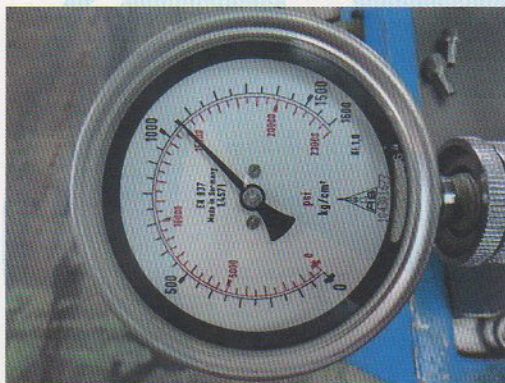


Fig-03 Gauge Comparison (15,000 psi)



Fig-04 Gauge #1 Comparison (14,000 psi)



Fig-05 No.1 Hydrostatic Test (9,000 psi)  
Vee-Lok Instrument Valve BNVS4MF



Fig-06 No.1 at Pressure Gauge #1 (8,500 psi)

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Fig-07 No.2 Hydrostatic Test (9,000 psi)  
Vee-Lok Instrument Valve HBNVS8MF

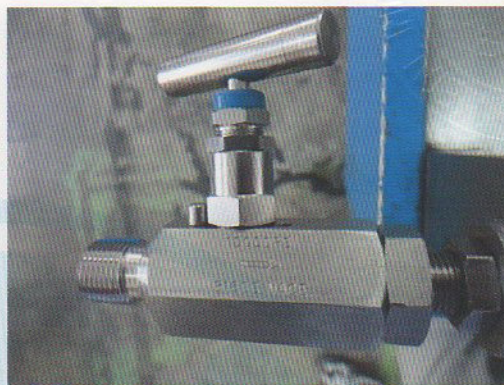


Fig-08 No.3 Hydrostatic Test (15,000 psi)  
Vee-Lok Instrument Valve HBNVS8MF10

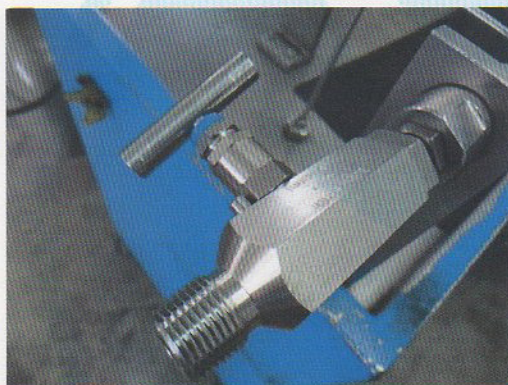


Fig-09 No.3 no leakage



Fig-10 No.3 at Pressure Gauge #1 (14,000 psi)



Fig-11 No.4 Hydrostatic Test (9,000 psi)  
BLOCK & BLEED VALVE



Fig-12 No.4 no leakage

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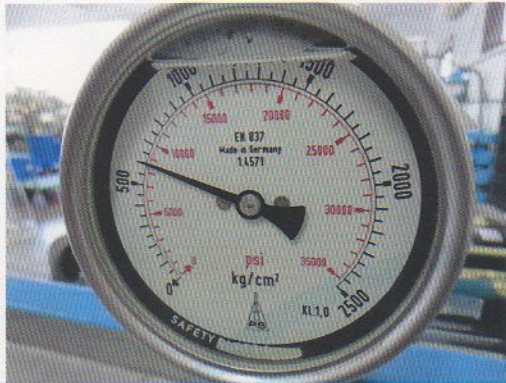


Fig-13 No.4 at Pressure Gauge #1 (8,500 psi)



Fig-14 No.5 Hydrostatic Test (9,000 psi)  
Vee-Lok Ball Valve



Fig-15 No.5 Nitrogen Pressure Test



Fig-16 Nitrogen Pressure Test (80 psi)



Fig-17 No.6 Hydrostatic Test (9,000 psi)  
Vee-Lok Check Valve

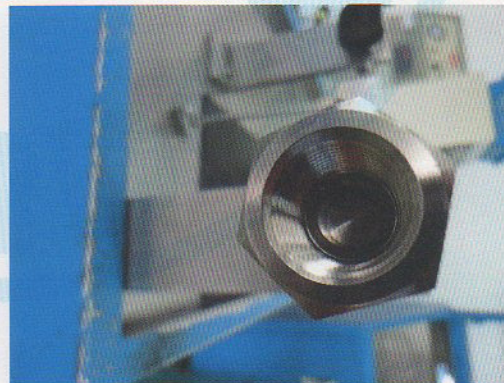


Fig-18 No.6 no leakage

9. Standard Pressure Gauge's Calibration Report at Annex-1.

10. This Report total has 7 pages.

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## Calibration &amp; Measurement Laboratory-Taipei

		Report No : ECAC1100212			1 of 2	
Applicant		VEE-LOK CO., LTD.				
Equipment		Pressure Gauge				
Manufacturer		WIKA	Model	EN837	Serial No	104301677
Procedure used		GENP-EC-P001~P003	Received Date	2012/5/23	Calibration Date	2012/5/29
Operator		Polo Chen	Temperature(°C)	23.0 °C±2.0 °C	Relative Humidity(%)	50.0 %±10.0 %
Add.-Customer		2F., No.3, Lane 551, Sec. 1, Xunshou Rd., Gueishan Township, Taoyuan County 333, Taiwan (R.O.C.)				
Add.-On-Site						
					Location	Laboratory

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Calibration Results

RptNo : ECAC1100212

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Pressure Item :

Measured Value (psi)	Actual Value (psi)	Deviation (psi)
5000	5100	-100
6000	6117	-117
7000	7148	-148
8000	8131	-131
9000	9126	-126

Calibration Explanation :

- 1.Deviation = Measured - Actual
  - 2.Deviation % = [(Measured - Actual) ÷ Actual] \*100
  - 3.Measured : The value recorded under testing from item- tested.
  - 4.Actual : The value indicated by traceable standard.
  - 5.The uncertainty claimed is for a confidence probability about 95%.This is calculated using a coverage factor approximately k=2 at 95% level of confidence.
  - 6.Expanded uncertainty : 500 psi
  - 7.The expanded uncertainty included measurement system variances and item-tested variance.
- THE END --

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